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NOTES: 1. CUTTING OF MATERIAL : N9
2. GENERAL OF SURFACES FINISH: $\sqrt{}$
3. REMOVE ALL BURRS AND SHARP EDGES
4. WELDING: 5 $\sqrt{}$ EXCEPT INDICATIONS
5. PAINTING: - ONE COAT OF PRIMER
- TWO COATS OF PAINT RAL 1018 EXCEPT
ON MACHINED SURFACES.

[REMOVE ALL BURRS AND SHARP EDGES]

				S 235JR	22,13
ITEM	DRAWING N.	QTY	DESCRIPTION / REMARKS	MATERIAL	W./Kg
0mm			SCALE:1:3	NAME	DATE
			200	DRN.	HEYMAN
				CKD.	01/09/2019
				APPD.	
BM25 MONO-1/MONO-2 ASSY MONO-2 TRANSLATION ASSEMBLY REAR RIGHT REINF. PLATE MONO2				ISO STANDARD GEN. SURFACE FINISH : N7 GEN. TOL. : ISO2768 m K : ISO13920 A E	
				ASSY. 57.26.1002	
				57.26.1053	
A2		Spanish CRG Beamline AT EUROPEAN SYNCHROTRON BP 220 38043 GRENOBLE CEDEX-FRANCE Comisión Interministerial de Ciencia y Tecnología CICYT Cl. Rosario Pino 14-16 28020 MADRID - ESPAÑA		SolidWorks	

MOD	DATE	DRND.	APPD.	DESCRIPTION