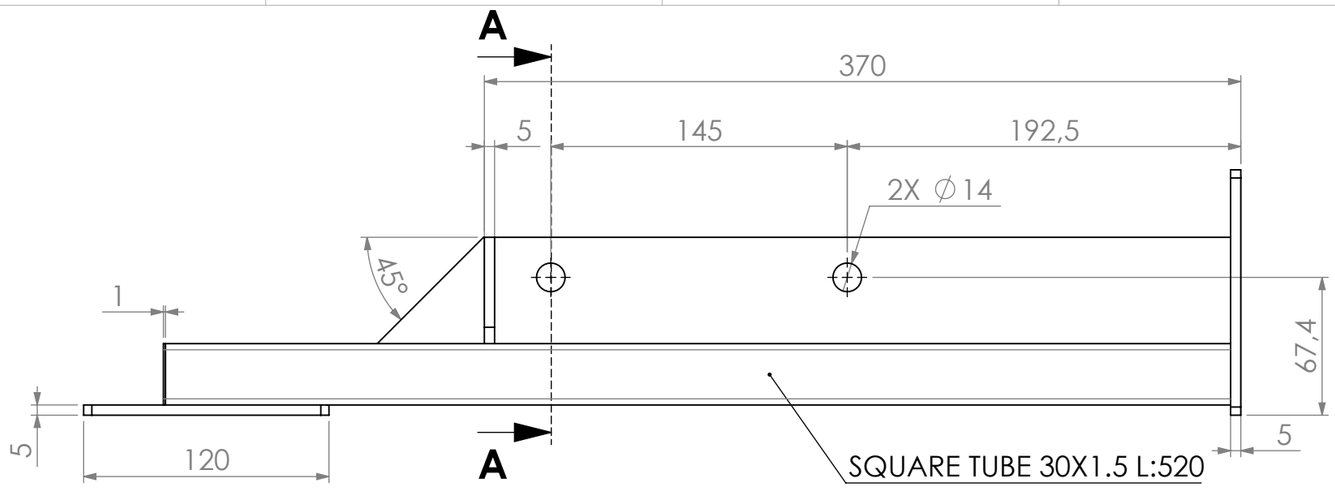
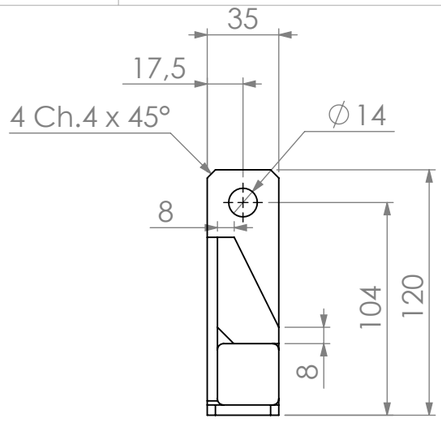
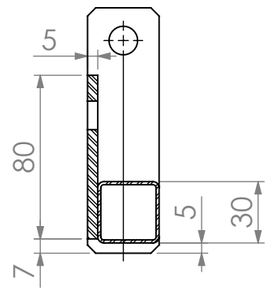
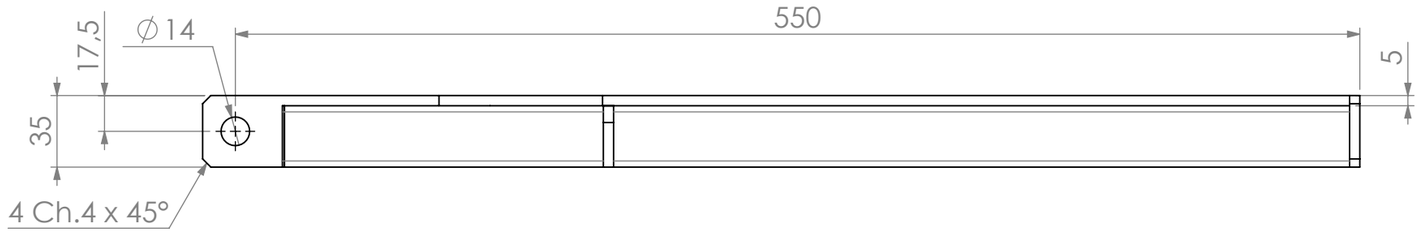
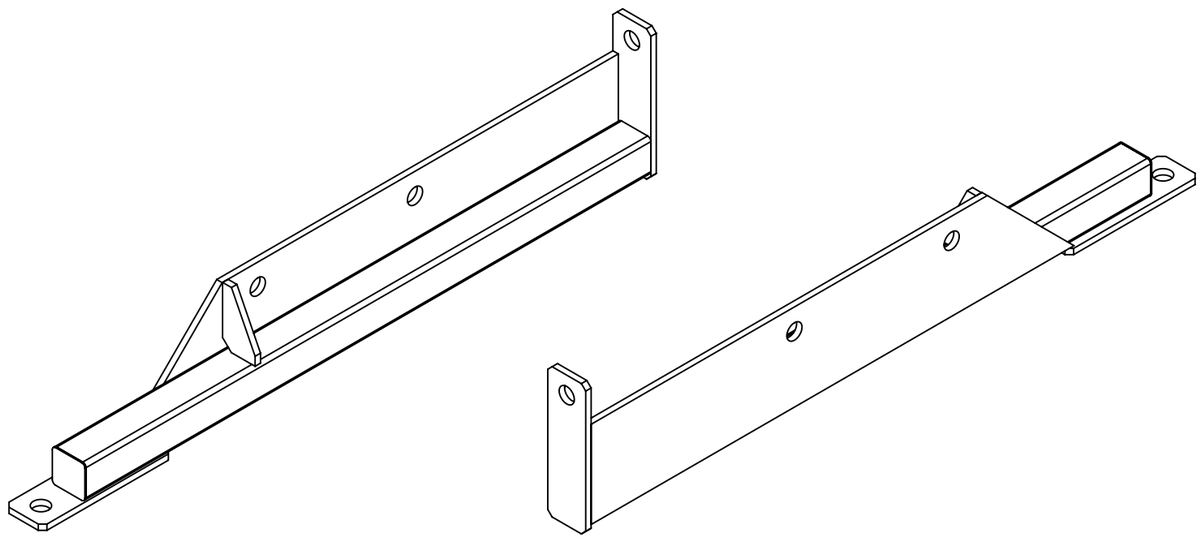






COUPE A-A

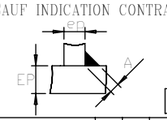




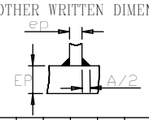
WELDING STANDARD TOLERANCES (NF E 86-050) :	CLASS A
TOLERANCES GENERALES DE MECANO-SOUDURE (NF E 86-050) :	CLASSE A

NOTA: SOUDURE D'ANGLE — SAUF INDICATION CONTRAIRE

FILLET WELD — UNLESS OTHER WRITTEN DIMENSION



ep 4 à 10 --> A/2 = 3



"A"	1,5	2	3	3	4	4	5	5	5	6	6	6	6	6	6	6	6	6
EPAISSEUR TOLE "ep" STEEL PLATE THICKNESS	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20

NOTES: 1. CUTTING OF MATERIAL : N8

2. GENERAL OF SURFACES FINISH:
3. REMOVE ALL BURRS AND SHARP EDGES
4. WELDING: 2◺ EXCEPT INDICATIONS
5. PAINTING: - ONE COAT OF PRIMER
   - TWO COATS OF PAINT RAL 1018 EXCEPT ON MACHINED SURFACES.

ITEM	DRAWING N.	QTY	DESCRIPTION / REMARKS	S235 JR MATERIAL	2.2 W./Kg

SCALE:1:3 — 0 mm — 100

	NAME	DATE
DRN.	HEYMAN	30/08/2019
CKD.	CASTRO	
APPD.		

BM25 MONO-1/MONO-2 ASSY
CONCRETE BLOCK ASSY
PUMP HOLDER RIGHT

ISO STANDARD

GEN. SURFACE FINISH	:	N8
GEN. LINEAR TOL.	:	Js12
GEN. ANGULAR TOL.	:	±0,5°

A3

Spanish CRG Beamline
AT EUROPEAN SYNCHROTRON
BP 220 38043 GRENOBLE CEDEX-FRANCE
Comisión Interministerial de Ciencia y Tecnología CICYT
Cl. Rosario Pino 14-16 28020 MADRID - ESPAÑA

ASSY. 57.26.1001

57.26.1010

MOD	DATE	DRND.	APPD.	DESCRIPTION

SPLINE

SolidWorks