



PIECE EXISTANTE MODIFIEE

REMOVE ALL BURRS AND SHARP EDGES

- NOTES: 1. CUTTING OF MATERIAL : N9
2. GENERAL OF SURFACES FINISH: 
3. REMOVE ALL BURRS AND SHARP EDGES
4. WELDING: 5  EXCEPT INDICATIONS
5. PAINTING: - ONE COAT OF PRIMER
- TWO COATS OF PAINT RAL 5002 EXCEPT ON MACHINED SURFACES.

				S 235JR	22,13
ITEM	DRAWING N.	QTY	DESCRIPTION / REMARKS	MATERIAL	W./Kg
0mm			SCALE:1:4	NAME	DATE
			200	DRN.	HEYMAN
				CKD.	01/09/2019
				APPD.	
			ISO STANDARD		
			GEN. SURFACE FINISH : N7		
			GEN. TOL. : ISO2768 m K :		
			ISO13920 A E		
			ASSY. 57.26.1003		
			57.26.1058		

MOD	DATE	DRND.	APPD.	DESCRIPTION



Spanish CRG Beamline
AT EUROPEAN SYNCHROTRON
BP 220 38043 GRENOBLE CEDEX-FRANCE
Comisión Interministerial de Ciencia y Tecnología CICYT
Cl. Rosario Pino 14-16 28020 MADRID - ESPAÑA

ASSY. 57.26.1003
57.26.1058

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