



PIECE EXISTANTE

[REMOVE ALL BURRS AND SHARP EDGES]

- NOTES: 1. CUTTING OF MATERIAL : N9
2. GENERAL OF SURFACES FINISH: ✓
3. REMOVE ALL BURRS AND SHARP EDGES
4. WELDING: 5/16 EXCEPT INDICATIONS
5. PAINTING: - ONE COAT OF PRIMER
- TWO COATS OF PAINT RAL 5002 EXCEPT ON MACHINED SURFACES.

				S 235JR		22,13
ITEM	DRAWING N.	QTY	DESCRIPTION / REMARKS		MATERIAL	W./Kg
0mm		SCALE:1:4		200		
		DRN.	NAME		DATE	
		CKD.	HEYMAN		01/09/2019	
		APPD.				
				ISO STANDARD		
				GEN. SURFACE FINISH : N7		
				GEN. TOL. : ISO2768 m K :		
				ISO13920 A E		
				ASSY. 57.26.1002		
				57.26.1050		
				SolidWorks		

MOD	DATE	DRND.	APPD.	DESCRIPTION