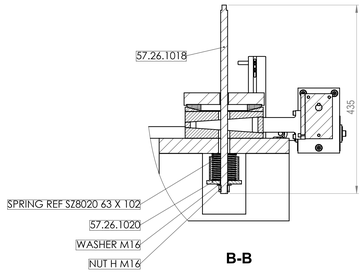
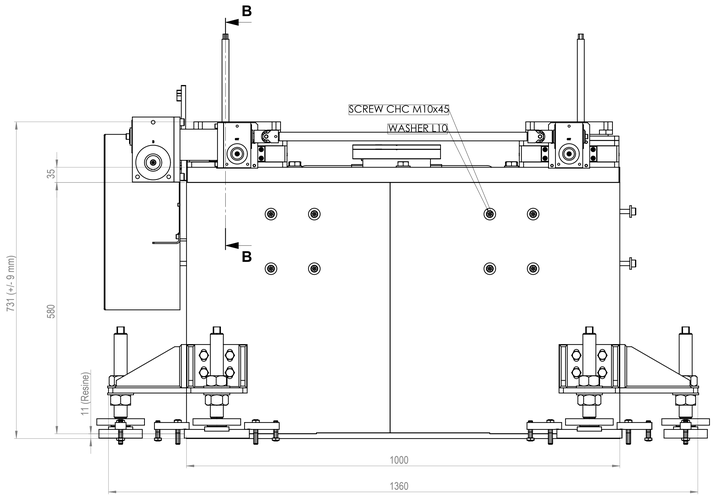
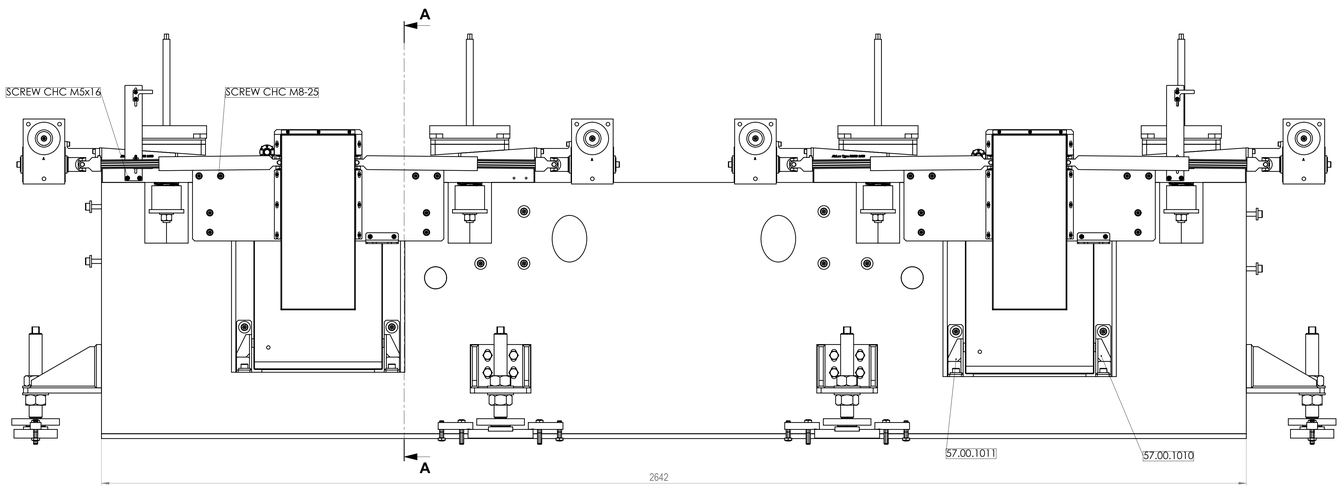
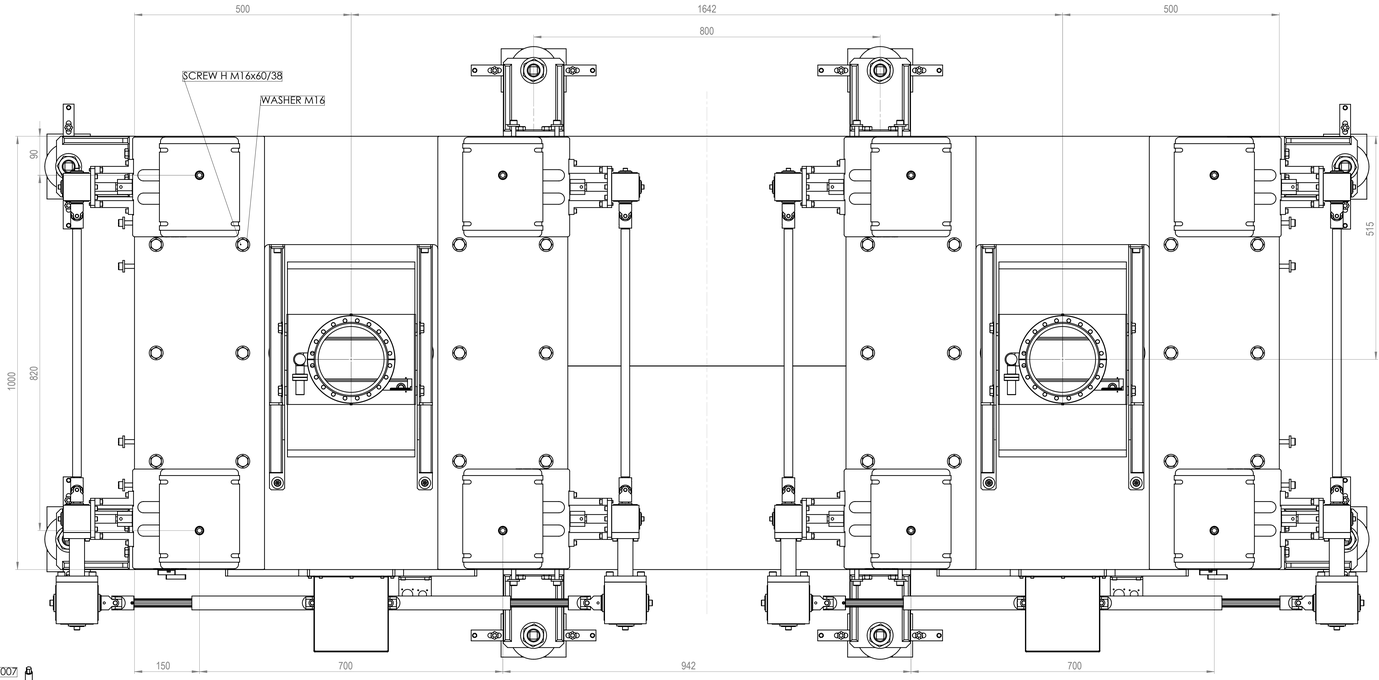
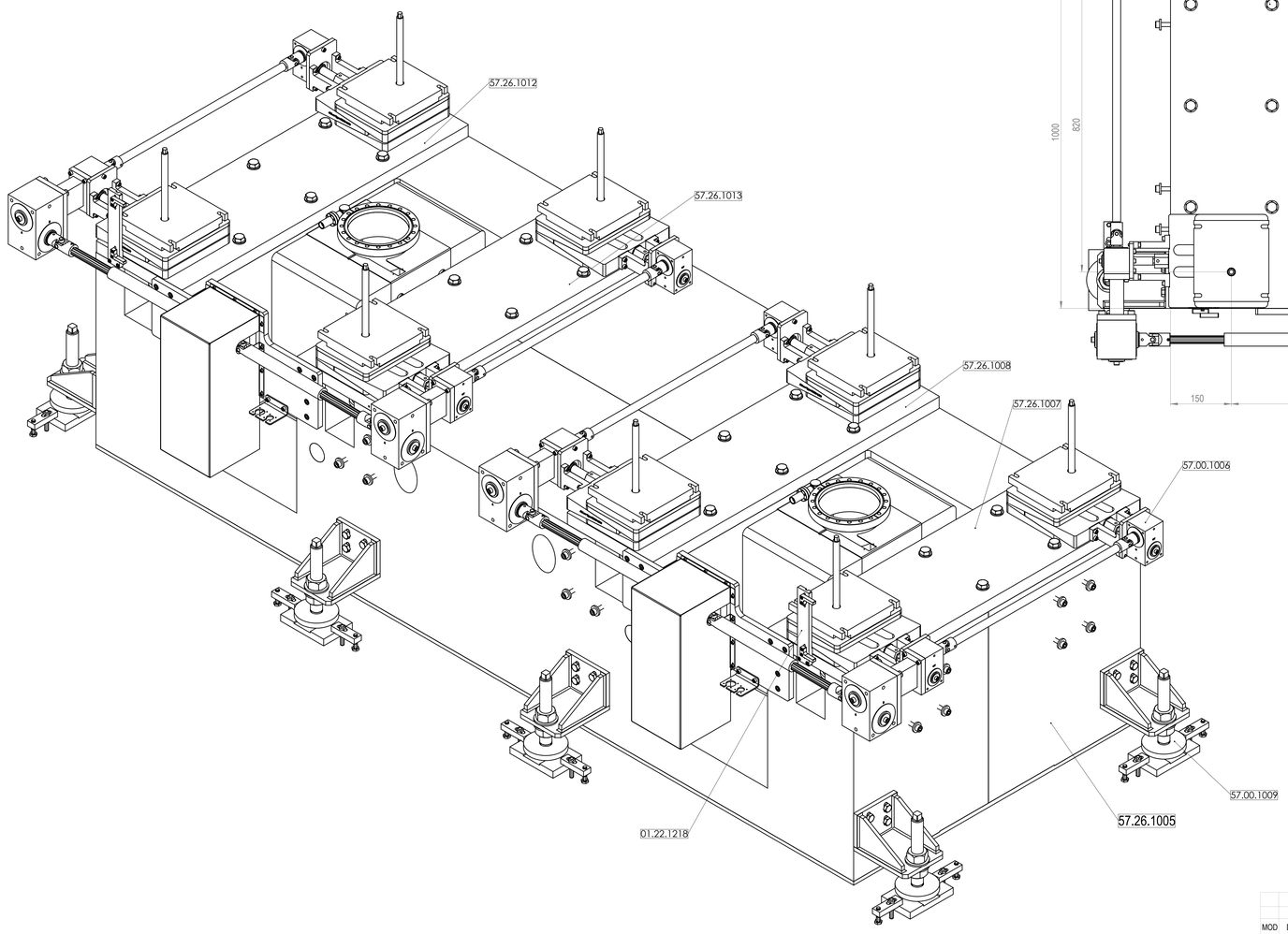


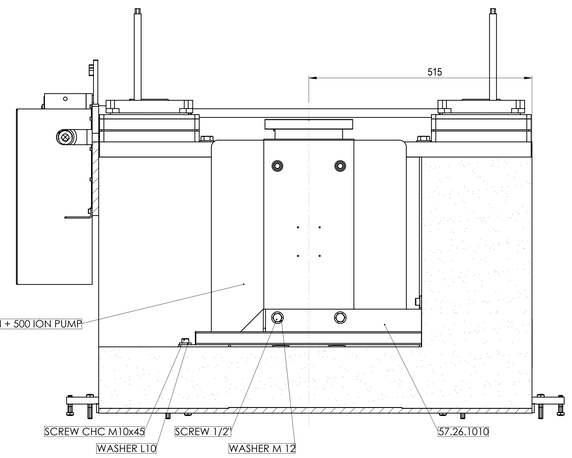
B-B











A-A

		2	SCREW Hc M6x8	A4-70	0,002
		8	SCREW CHC M6x12	A4-70	0,005
		2	SCREW CHC M8 x 16	A4-70	0,0132
		2	WASHER LL8	ST. STEEL	0,0089
		8	WASHER M 12	A4..70	
		8	SCREW 1/2"		
		36	SCREW CHC M10x45	A4-70	0,0358
		36	WASHER L10	ST.STEEL	0,0136
		32	WASHER M16	ST.STEEL	0,0121
		8	NUT H M16	ST.STEEL	0,0354
		8	SPRING REF SZ8020 63 X 102	STEINEL	0,
		2	VACLON + 500 ION PUMP	VARIAN	
	57.26.1038	8	AIRLOC KSKC 2150 MODIFICATION		6.597
	57.26..1011	2	PUMP HOLDER LEFT	S235 JR	2.2
2 Fab.	57.26.1010	2	PUMP HOLDER RIGHT	S235 JR	2.2
4 Existants 4 Fab.	57.26.1020	8	SPRING STOP	AW-2017 A	0,
4 Existants 4 Fab.	57.26.1018	8	THREADED ROD M16 L:435	S235 JR	0.6765
	DRAWING N.	QTY	DESCRIPTION / REMARKS	MATERIAL	W./Kg
		4	SCREW CHC M5x16	A4-70	0,0038
		24	WASHER M16	ST.STEEL	0,0121
		24	SCREW H M16x60/38	A4-70	0,1344
		16	SCREW CHC M8-25	A4-70	0,0149
FOOT ESRF ???	57.26.1009	8	GRANIT FOOT		82,
1 Existant 1 Fab.	57.26.1006	2	GEAR BOX TRANSMISSION		138,
1 Existant 1 Fab.	57.26.1014	2	SUPPORT SWITCH ASSY		0,
Existant	57.26.1013	1	LEFT INTERMEDIATE PLATE MONO-2	S235JR	82,
1 Modifié	57.26.1012	1	RIGHT INTERMEDIATE PLATE MONO-2	S235JR	82,
1 Fab.	57.26.1008	1	LEFT INTERMEDIATE PLATE MONO-1	S235JR	82,
1 Fab.	57.26.1007	1	RIGHT INTERMEDIATE PLATE MONO-1	S235JR	82,
1 Fab.	57.26.1005	1	GRANITE BASE	GRANITE	3529
	DRAWING N.	QTY	DESCRIPTION / REMARKS	MATERIAL	W./Kg

SCALE: 1/ 5

0mm 500

	NAME	DATE
DRN.	HEYMAN	26/08/2019
CKD.	CASTRO	
APPD.		

BM25 UPGRADE
BM25 MONO-1/MONO-2 ASSY
CONCRETE BLOCK ASSY

ISO STANDARD
GEN. SURFACE FINISH :
GEN. LINEAR TOL. :
GEN. ANGULAR TOL. :

Spanish CRG Beamline
AT EUROPEAN SYNCHROTRON
BP 220 38043 GRENOBLE CEDEX-FRANCE
Comisión Interministerial de Ciencia y Tecnología CICYT
Cl. Rosario Pino 14-16 28020 MADRID - ESPAÑA

A0

ASSY. 57.26.1000

57.26.1001

MOD	DATE	DRND.	APPD.	DESCRIPTION
MOD	DATE	DRND.	APPD.	DESCRIPTION

SolidWorks