



NOTES: 1. CUTTING OF MATERIAL : N9  
2. GENERAL OF SURFACES FINISH: ✓  
3. REMOVE ALL BURRS AND SHARP EDGES  
4. WELDING: 5/16 EXCEPT INDICATIONS  
5. PAINTING: - ONE COAT OF PRIMER  
- TWO COATS OF PAINT RAL 5002 EXCEPT ON MACHINED SURFACES.

REMOVE ALL BURRS AND SHARP EDGES

ITEM	DRAWING N.	QTY	DESCRIPTION / REMARKS	S 235JR	22,13
				MATERIAL	W./Kg
0mm			SCALE:1:4	NAME	DATE
			200	DRN.	HEYMAN
				CKD.	01/09/2019
				APPD.	
				ISO STANDARD	
				GEN. SURFACE FINISH : N7	
				GEN. TOL. : ISO2768 m K :	
				ISO13920 A E	
				ASSY. 57.26.1002	
				57.26.1051	
				SolidWorks	

MOD	DATE	DRND.	APPD.	DESCRIPTION