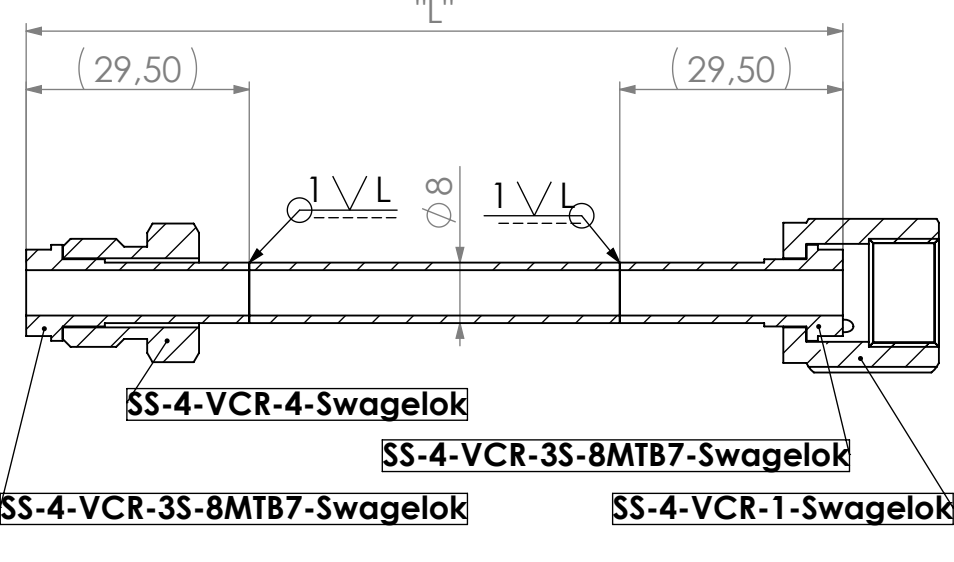
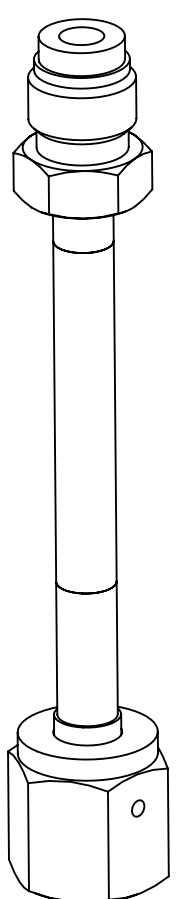


1			2			3		
MOD	DATE	DRND.	APPD.	DESCRIPTION				



SS-4-VCR-4-Swagelok
SS-4-VCR-3S-8MTB7-Swagelok
SS-4-VCR-3S-8MTB7-Swagelok
SS-4-VCR-1-Swagelok



1. REMOVE ALL BURRS AND SHARP EDGES.

2. ALL SCREW THREADS TO ISO METRIC COARSE SERIES MEDIUM FIT UNLESS OTHERWISE STATED.

3. ALL VACUUM SURFACES TO BE FREE FROM VISIBLE DEFECTS SUCH AS PITTING CRACKS AND INDENTATIONS.

4. VACUUM SEALING FACES TO BE FREE FROM RADIAL SCRATCHES AND TO BE PROTECTED DURING TRANSIT AND STORAGE.

5. ALL EXTERNAL WELDS BETWEEN TUBES TO BE FULL PENETRATION.

6. WELDING SYMBOLS WITH "L" INDICATE THAT A VACUUM SEALING WELD IS REQUIRED.

7. WELDS WITHOUT FILLER METAL.

8. BENDING RADIUS: 15mm EXECPT INDICATIONS

**9. FOR INFORMATION:
X2CrNi19-11 = 304L**

"L"
126
108

					304L		
ITEM	DRAWING N.	QTY	DESCRIPTION /	REMARKS	MATERIAL	W./Kg	

SCALE:1:1

0mm 100

DRN.	NAME	DATE
CKD.	Heyman	25/01/2020
APPD.	Castro	
ISO STANDARD		
GEN. SURFACE FINISH : Ra 1.6		
GEN. TOL. : ISO2768 f H :		

BM25 MONOCHROMATOR 1

COOLING

CONNECTION PIPE

ASSY. 57.22.1270

SpLine

AT EUROPEAN SYNCHROTRON
BP 220 38043 GRENOBLE CEDEX-FRANCE
Comisión Interministerial de Ciencia y Tecnología CICYT
Cl. Rosario Pino 14-16 28020 MADRID - ESPAÑA

57.22.1276

1	2	3 SolidWorks
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