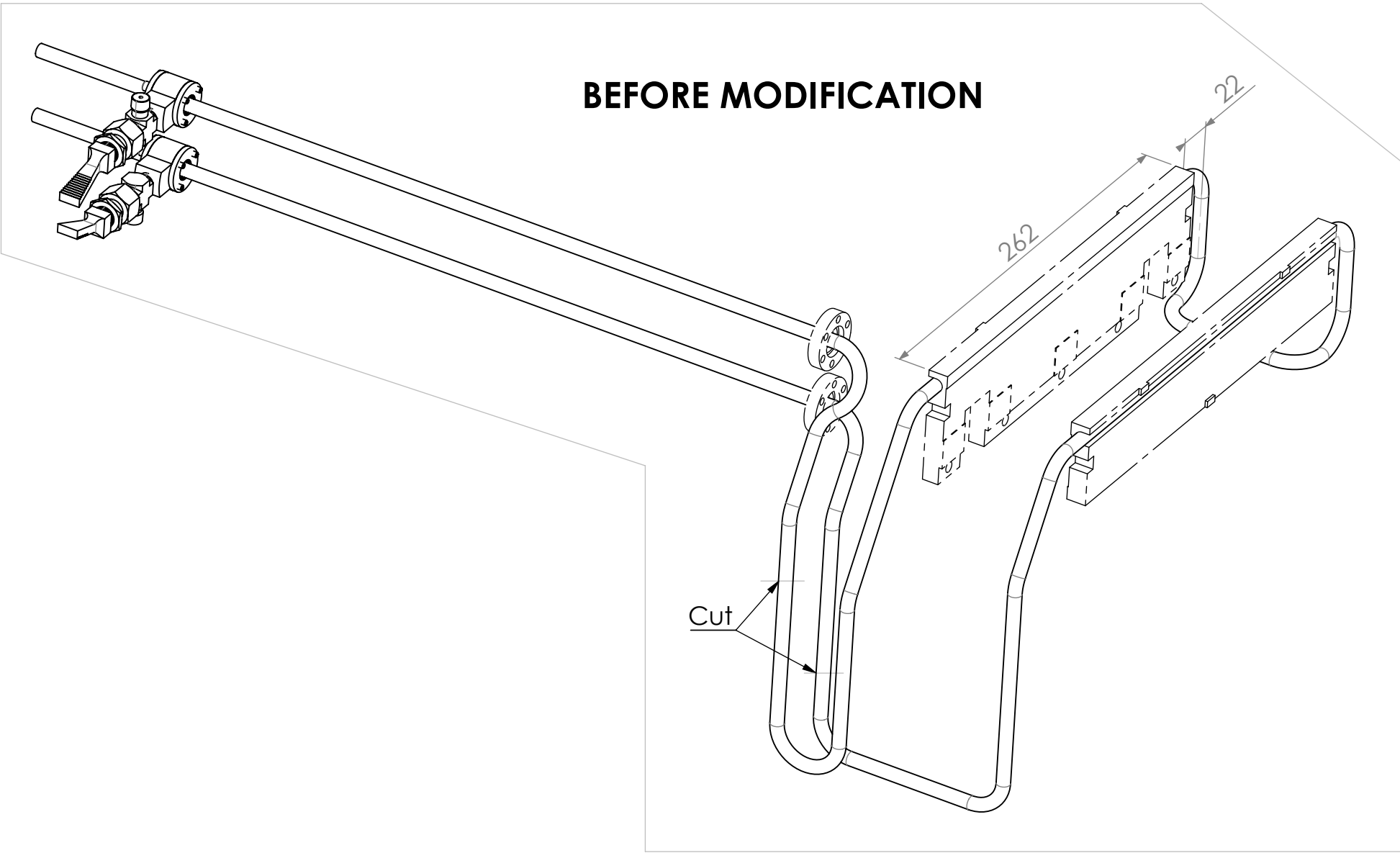
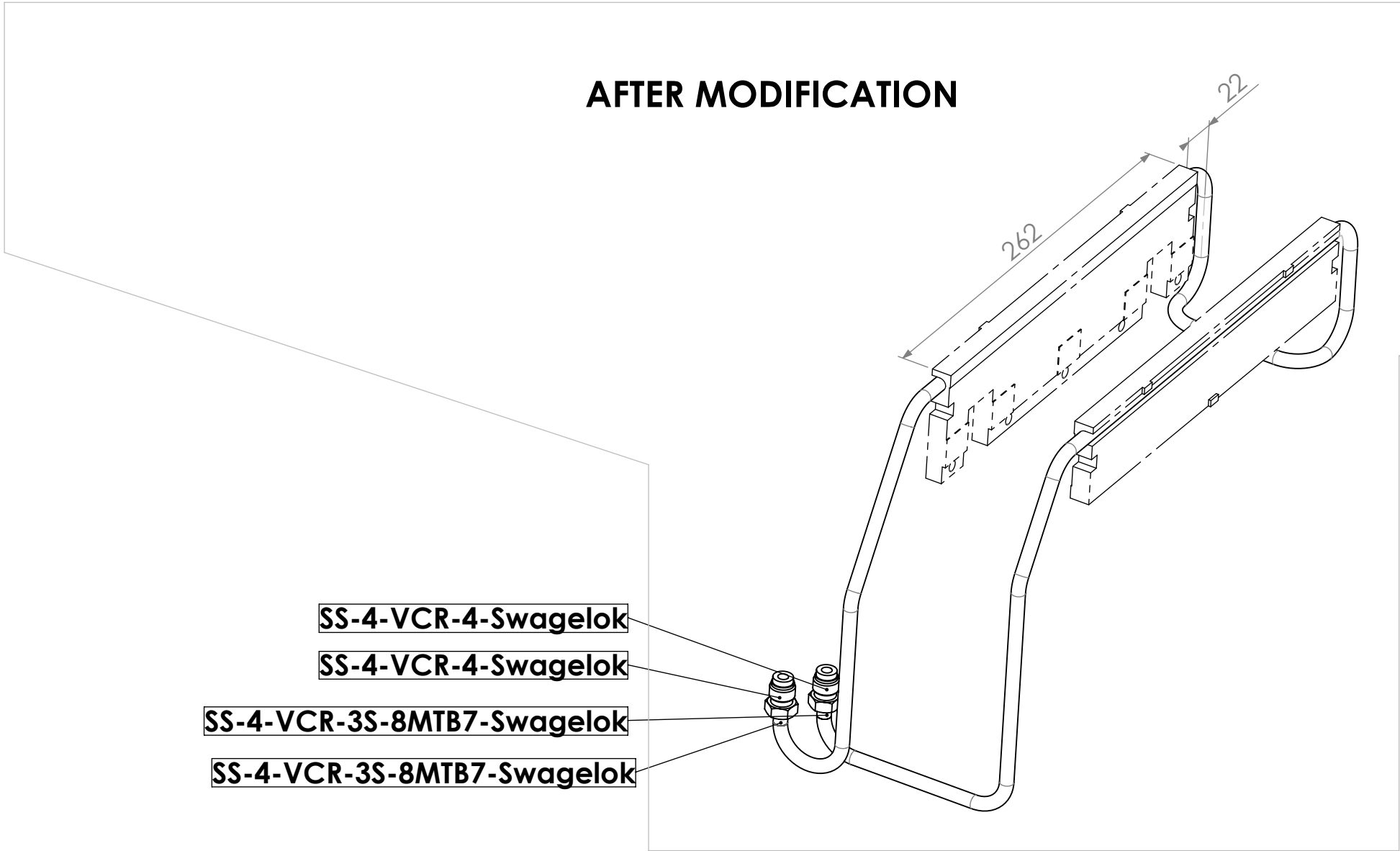


BEFORE MODIFICATION

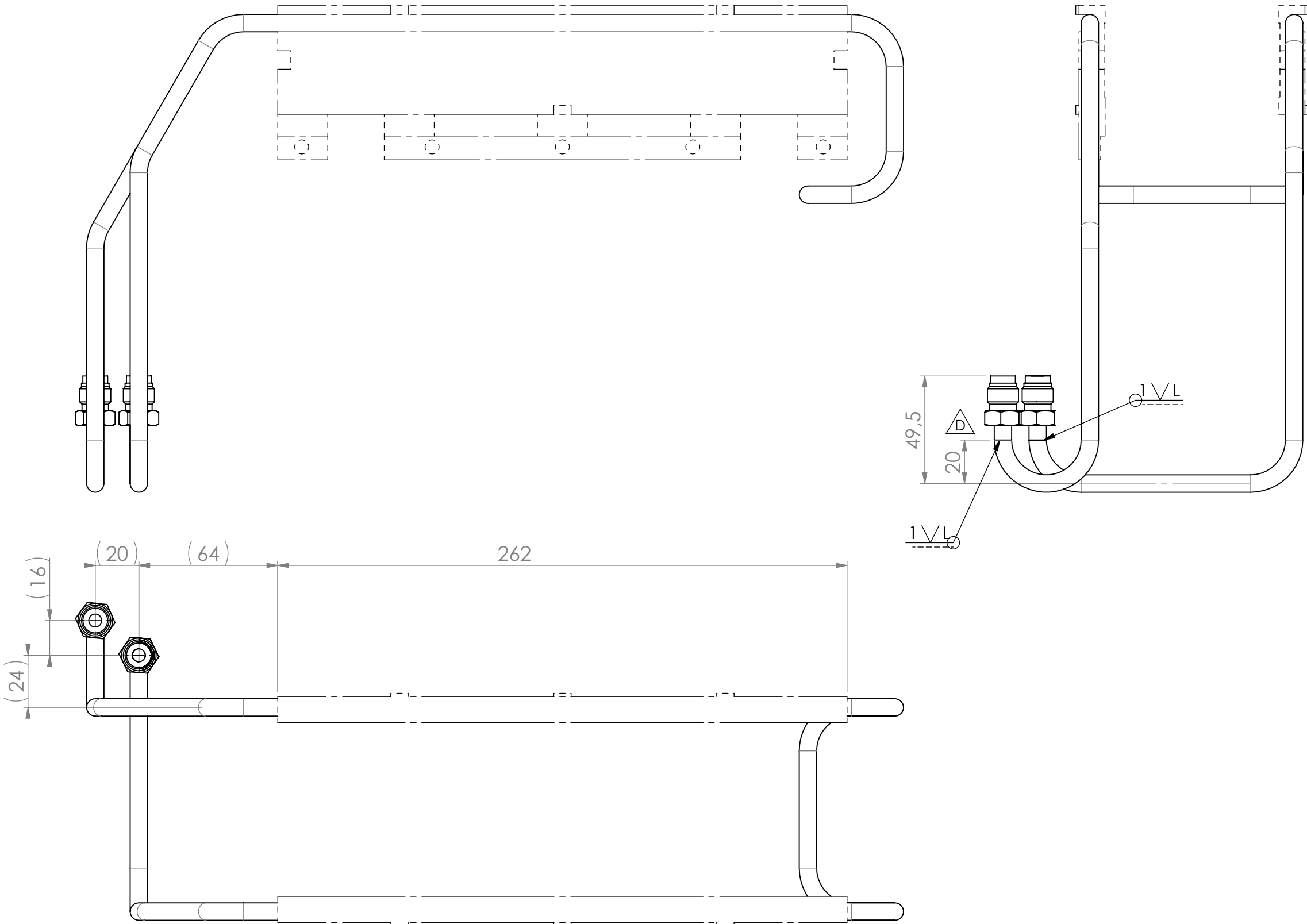


AFTER MODIFICATION




REMOVE ALL BURRS AND SHARP EDGES

D	06/07/20	40 =>20		HEYMAN
C	25/01/20	110 =>20		HEYMAN
B	03/08/2019	Decoupe tube et soudure raccord VCR		HEYMAN
Ind.	Date	MODIFICATIONS	Modif. N°	Fait par



1. REMOVE ALL BURRS AND SHARP EDGES.
2. ALL SCREW THREADS TO ISO METRIC COARSE SERIES MEDIUM FIT UNLESS OTHERWISE STATED.
3. ALL VACUUM SURFACES TO BE FREE FROM VISIBLE DEFECTS SUCH AS PITTING CRACKS AND INDENTATIONS.
4. VACUUM SEALING FACES TO BE FREE FROM RADIAL SCRATCHES AND TO BE PROTECTED DURING TRANSIT AND STORAGE.
5. ALL EXTERNAL WELDS BETWEEN TUBES TO BE FULL PENETRATION.
6. WELDING SYMBOLS WITH "L" INDICATE THAT A VACUUM SEALING WELD IS REQUIRED.
7. WELDS WITHOUT FILLER METAL.
8. BENDING RADIUS: 15mm EXECPT INDICATIONS

COOLING - TUBE		OFE COPPER		0.57	
Désignation		Matière		Traitement	
Ce plan est notre propriété et ne peut être reproduit ou communiqué à des tiers sans autorisation écrite de Spanish CRG Beamline.					
ISO STANDARD GEN. SURFACE FINISH : N7 GEN. LINEAR TOL. : Js12 GEN. ANGULAR TOL. : ±0.5°		Ra 3.2 Rugosité		SYMBOLE ISO	
 Spanish CRG Beamline AT EUROPEAN SYNCHROTRON BP 220 38043 GRENOBLE CEDEX-FRANCE Comisión Interministerial de Ciencia y Tecnología CICYT Cl. Rosario Pino 14-16 28020 MADRID - ESPAÑA				Echelle	Date
				1/ 2	26/10/2007
				Dessiné par	
				HEYMAN	
COOLING - TUBE				N° PROJET/Modif. MIN	
MONOCHROMATOR, 1st CRYSTAL SUPPORT & COOLING BM25 SPLINE - ABSORPTION & DIFFRACTION BL.				N° 57.22.1006	
				D INDICE	