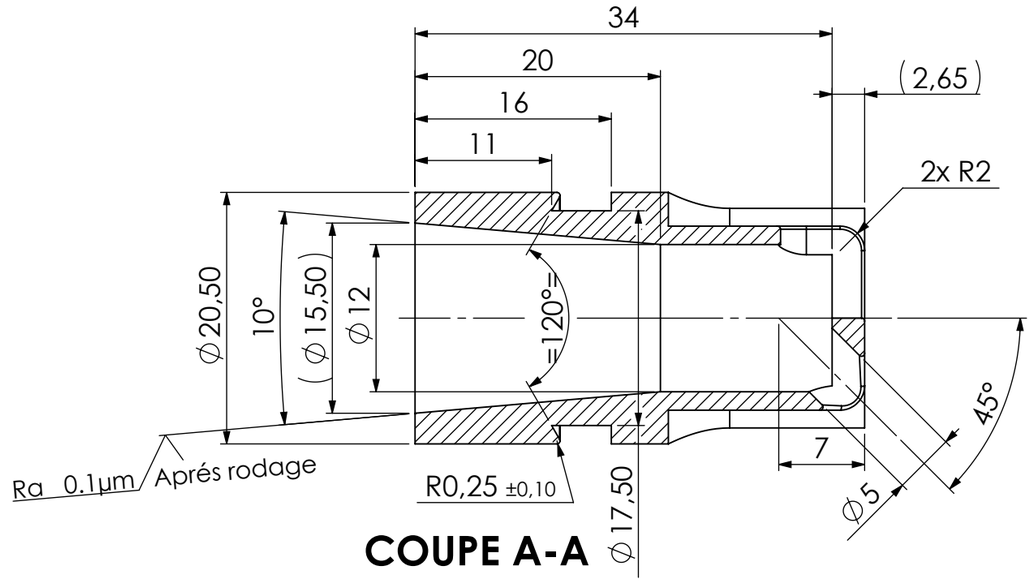
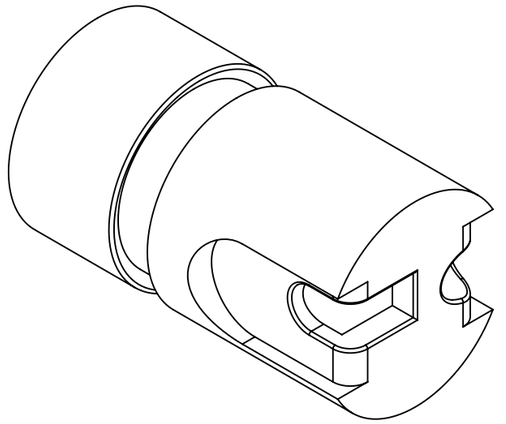
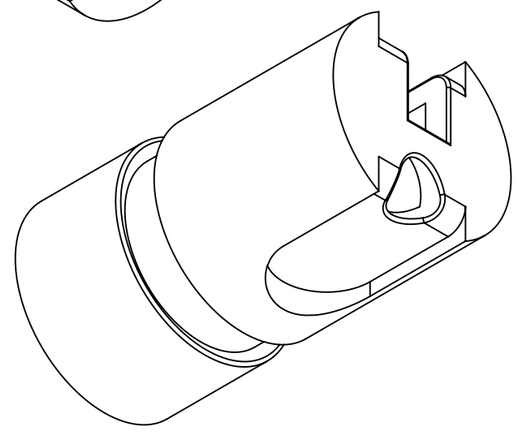


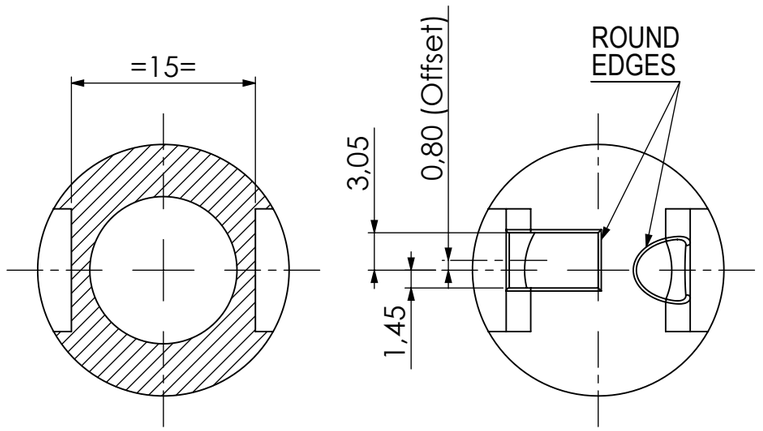
COUPE A-A



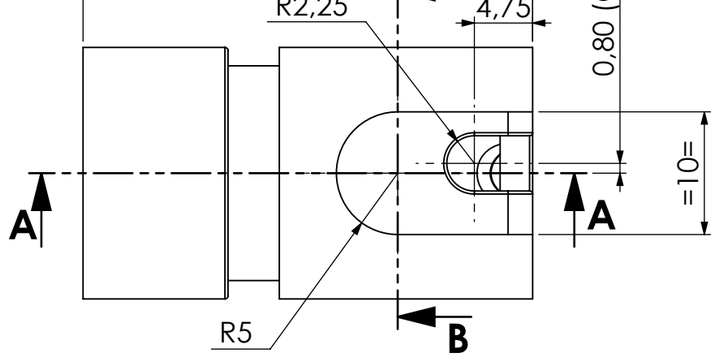


Pièce rodée avec le cône mâle
N° 61.56.1096
Etat de surface du cône aprés rodage Ra 0.1 µm

REMOVE ALL BURRS AND SHARP EDGES.



COUPE B-B



MOD	DATE	DRND.	APPD.	DESCRIPTION	

	X2CrNi19-11 (304L)		0,0493
DESCRIPTION / REMARKS	MATERIAL	TREATMENT	W.(Kg)

SCALE: 2/ 1
0mm 50

	NAME	DATE
DRN.	HEYMAN	21/08/17
CKD.		
APPD.		

GEN. TOL. : ISO2768 f H
GEN. SURFACE FINISH : Ra 1,6

BM23 - EXAFS DETECTORS
He INLET ASSY
FEMALE CONE

A3

EUROPEAN SYNCHROTRON RADIATION FACILITY
CS 40220 - 38043 Grenoble Cedex 9
TEL. 04-76-88-20-00 WWW.ESRF.FR

ASSY. 61.56.1089

61.56.1097

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