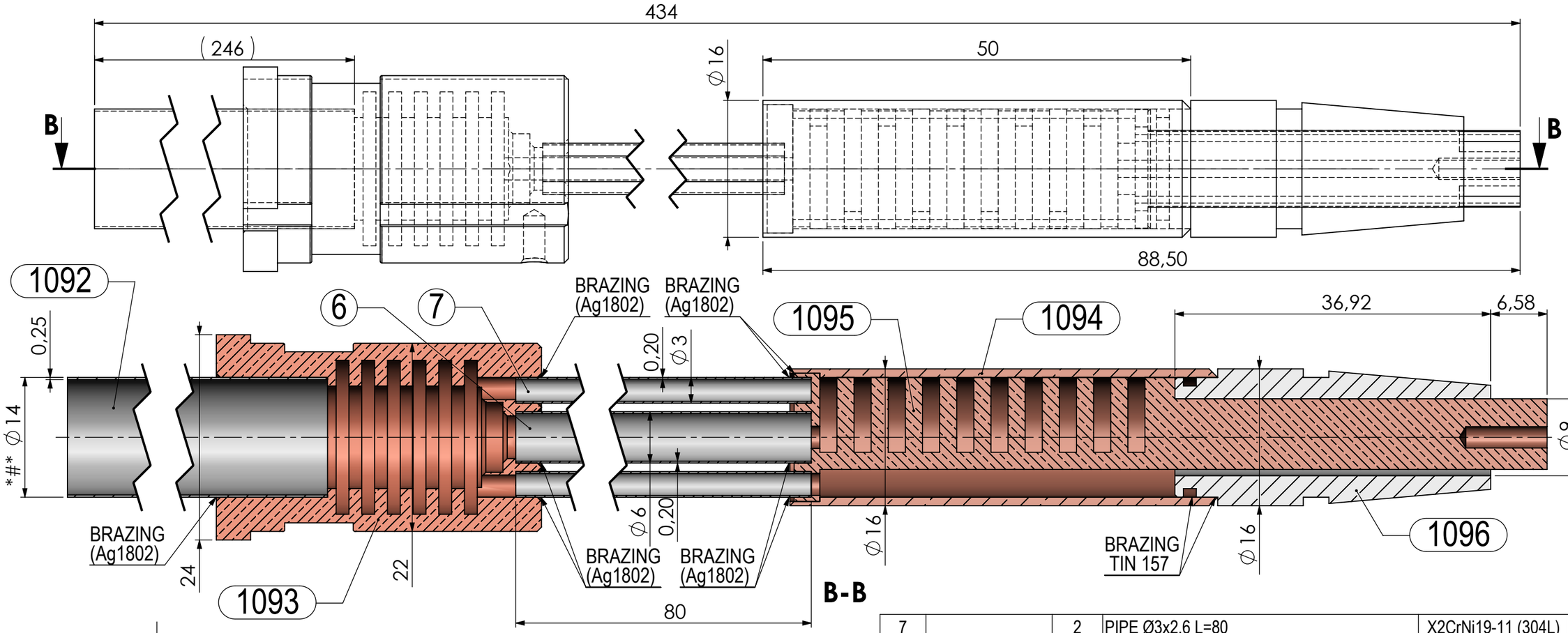
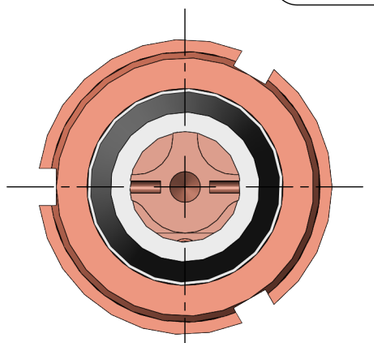
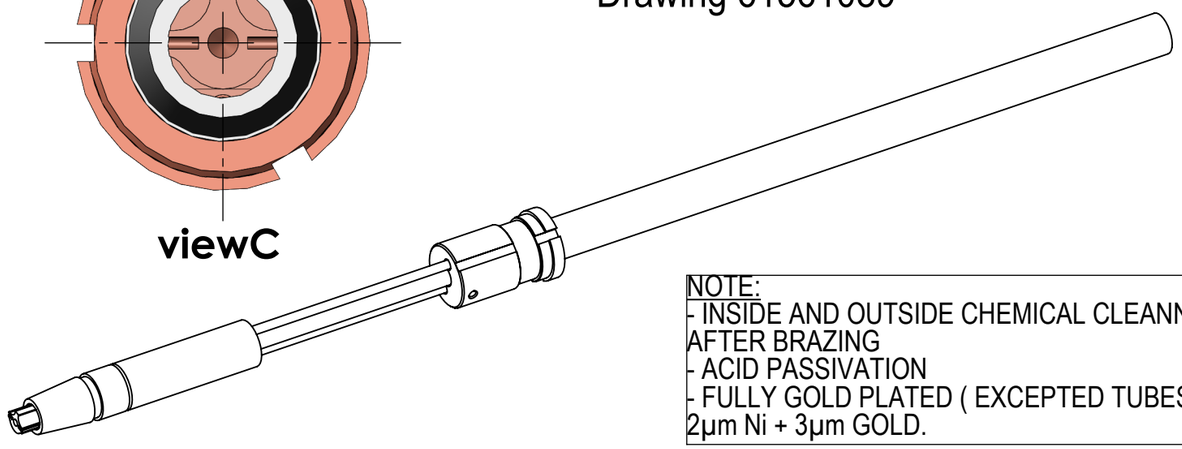


B-B



viewC

For ALL BRAZING see Drawing 61561089



NOTE:
- INSIDE AND OUTSIDE CHEMICAL CLEANNING AFTER BRAZING
- ACID PASSIVATION
- FULLY GOLD PLATED (EXCEPTED TUBES) 2µm Ni + 3µm GOLD.

ITEM	DRW N.	QTY	DESCRIPTION / REMARKS	MATERIAL	W./Kg
7		2	PIPE Ø3x2.6 L=80	X2CrNi19-11 (304L)	
6		1	PIPE Ø6x5.6 L=80	X2CrNi19-11 (304L)	
	61.56.1096	1	MALE CONE	X2CrNi19-11 (304L)	0,0291
	61.56.1095	1	MAIN EXCHANGER - INDOOR	COPPER	0,0471
	61.56.1094	1	MAIN EXCHANGER - BODY	COPPER	0,02
	61.56.1093	1	SECONDARY EXCHANGER	COPPER	0,0735
	61.56.1092	1	SPECIAL PIPE	X2CrNi19-11 (304L)	0,021

SCALE: 2/ 1

0mm 50

	NAME	DATE
DRN.	HEYMAN	26/07/17
CKD.		
APPD.		

GEN. TOL. :

GEN. SURFACE FINISH :

BM23 - EXAFS DETECTORS
He INLET ASSY
EXCHANGERS ASSY

MOD	DATE	DRND.	APPD.	DESCRIPTION

A3

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ASSY. 61.56.1089

61.56.1091

SolidWorks