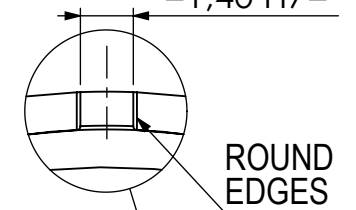
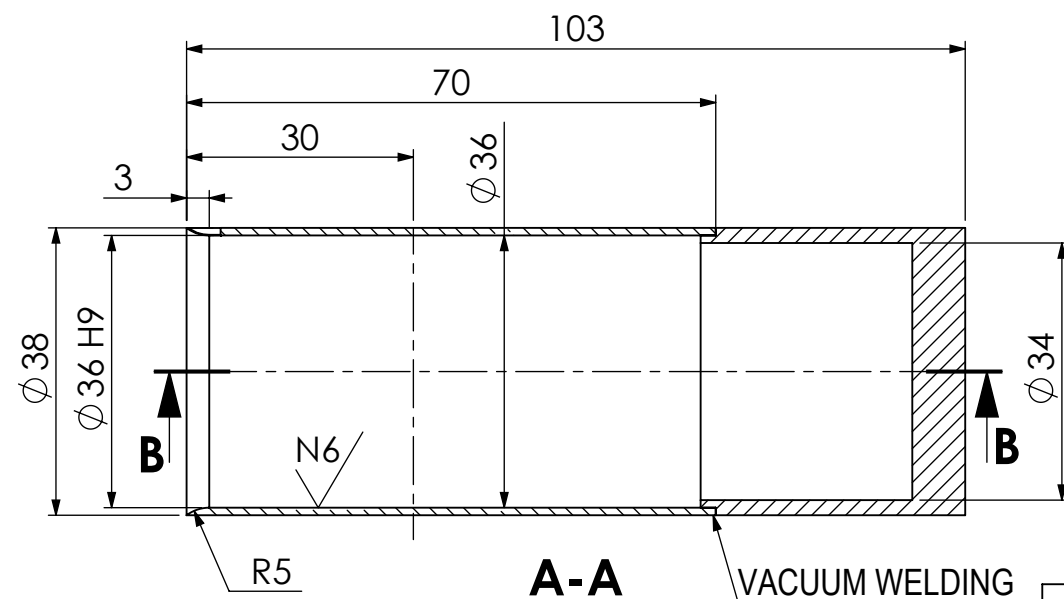

$$=1,40 \text{ H7} =$$


ROUND
EDGES



Holes position tolerance: $\begin{array}{|c|c|} \hline \oplus & \phi \ 0,1 \\ \hline \end{array}$

- NOTES:
1. Remove all burrs sharp and edges.
 2. All vacuum surfaces to be free from visible defects such as pitting cracks and indentations.
 3. Vacuum sealing faces to be free from radial scratches and to be protected during transit and storage.
 4. Vacuum vessel to be tested to a leak rate better than 10^{-9} mbar.l/s in accordance with specification ESRF-VAC/88.10
 5. Test circuit water 7 Bars.
 6. Item to be cleaned in accordance with specification ESRF-VAC/88.09/B
 7. All external welds between tubes to be full penetration.

				X2CrNi19-11 (304L)								0,218	
DESCRIPTION / REMARKS				MATERIAL				TREATMENT				W.(Kg)	
SCALE: 1/ 1										NAME		DATE	
0mm <div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div></div> 100								DRN.		HEYMAN		22/08/17	
BM23 - EXAFS DETECTORS CHAMBER ASSY CHAMBER CAP WITHOUT APERTURE								CKD.					
								APPD.					
								GEN. TOL. : ISO2768 f H					
								GEN. SURFACE FINISH : Ra 1,6					
<div><div></div><div></div></div> <div>EUROPEAN SYNCHROTRON RADIATION FACILITY CS 40220 - 38043 Grenoble Cedex 9 TEL. 04-76-88-20-00 WWW.ESRF.FR</div>								ASSY. 61.56.1075					
								61.56.1103					
A3													
4				5				6				SolidWorks	