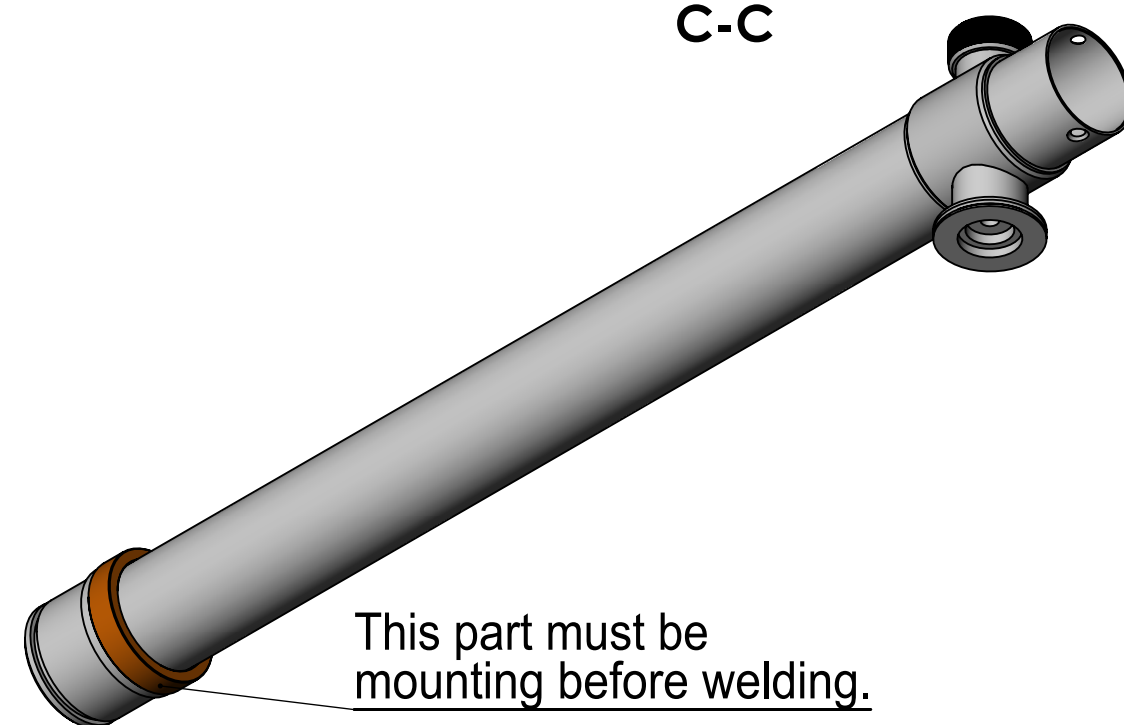

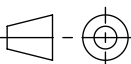


NOTES:

1. Remove all burrs sharp and edges.
2. All vacuum surfaces to be free from visible defects such as pitting cracks and indentations.
3. Vacuum sealing faces to be free from radial scratches and to be protected during transit and storage.
4. Vacuum vessel to be tested to a leak rate better than  $10^{-9}$  mbar.l/s in accordance with specification ESRF-VAC/88.10
5. Test circuit water 7 Bars.
6. Item to be cleaned in accordance with specification ESRF-VAC/88.09/B
7. All external welds between tubes to be full penetration.



6		1	WELDING RING	X2CrNi19-11 (304L)	0,0343
5		1	TUBE	X2CrNi19-11 (304L)	0.0479
4		1	Vacuum valve DN16 Ref.L-1170 CRYOVAC	X2CrNi19-11 (304L)	0.0459
3		1	BASE FISCHER	X2CrNi19-11 (304L)	0.0222
2		1	PIPE Ø32x30 L=374	X2CrNi19-11 (304L)	
	61.56.1079	1	CORE MAKER ASSY		0,0268
ITEM	DRW N.	QTY	DESCRIPTION / REMARKS	MATERIAL	W./Kg

SCALE: 1/1 0mm <span style="float: right;">100</span> 		NAME HEYMAN		DATE 25/07/17	
<b>BM23 - EXAFS DETECTORS CHAMBER ASSY VACUUM CHAMBER</b>		DRN.			
		CKD.			
		APPD.			
		GEN. TOL. : ISO2768 f H GEN. SURFACE FINISH : Ra 1.6			
		<b>EUROPEAN SYNCHROTRON RADIATION FACILITY</b> CS 40220 - 38043 Grenoble Cedex 9 TEL. 04-76-88-20-00 <a href="http://WWW.ESRF.FR">WWW.ESRF.FR</a>		<b>ASSY. 61.56.1075</b>	
<b>A2</b>				<b>61.56.1078</b>	

MOD	DATE	DRND.	APPD.	DESCRIPTION

