

Technical drawing of a rectangular frame structure, likely a window or door frame, showing dimensions and component details. The structure is composed of a grid of horizontal and vertical members.

Dimensions:

- Overall Width:** 715
- Overall Height:** 450
- Horizontal Spacing:** 240, 317, 150
- Vertical Spacing:** 70, 317, 240, 240, 317, 70
- Component Widths:** 75, 70, 150, 62, 150, 150
- Component Heights:** 150, 75, 150, 25, 75

Color-Coded Components:

- Red:** Corner and cross-joint components.
- Yellow:** End components of horizontal members.
- Green:** End components of vertical members.
- Light Blue:** Main frame members.
- Pink:** Internal cross-bracing or reinforcement members.

Details:

- Small circles represent fasteners or rivets.
- Arrows indicate the direction of assembly or force.
- Dimensions are given in millimeters (mm).

Platine 150x150x12 Détail A

Top view dimensions: 150 (width), 120 (width between bolt centers), 120 (height), 40 (height between bolt rows), 150 (height), 12 (thickness). Bolt specification: 8x M10.

Platine 240x50x12 Détail B

Top view dimensions: 240 (width), 50 (height), 210 (width between bolt centers), 12 (thickness). Bolt specification: 2x M10.


Platine 150x70x12 Détail C

Top view dimensions: 150 (width), 70 (width between bolt centers), 120 (height), 70 (height), 12 (thickness). Bolt specification: 4x M10.

No.	QTE	DESCRIPTION	LONG
1	1	Tube rectangulaire 100X50X4	2068
2	1	Tube rectangulaire 100X50X4	1350
3	1	Tube rectangulaire 100X50X4	1280
4	1	Tube rectangulaire 100X50X4	1300
5	1	Tube rectangulaire 100X50X4	1205
6	1	Tube rectangulaire 100X50X4	840
7	1	Tube rectangulaire 100X50X4	740
8	1	Tube rectangulaire 100X50X4	625
9	1	Tube rectangulaire 100X50X4	603
10	1	Tube rectangulaire 100X50X4	578
11	1	Tube rectangulaire 100X50X4	550
12	3	Tube rectangulaire 60x30x3	690
13	3	Tube rectangulaire 60x30x3	578
14	3	Tube rectangulaire 60x30x3	550
15	3	Tube rectangulaire 60x30x3	510
16	11	Tube 15x21 Lg:50	
17	2	Platine 150x150x12 Détail A	
18	4	Platine 240x50x12 Détail B	
19	7	Platine 150x70x12 Détail C	
20	2	Platine 70x70x12 Détail D	

FOLIO : 2/9
Masse : 668.09 Kg

SOUDEURES : A=3 CONTINUE ETANCHE
TOLERANCE GENERALE : ± 1 mm
TOLERANCE DE PLANEITE : ± 1 mm/m
PEINTURE EPOXY EP: 60 μ
COULEUR : BLANC RAL 9010

Ind. F		
Ind. E		
Ind. D		
Ind. C		
Ind. B		
Projet : CHASSIS CENTRIS		Masse : 668.09 Kg
Désignation : CADRE C2		Matière : E24-2
		Traitement :
		Rug. génée.:
		Tol. génée.:
Heyman 5 place de Gordes 38000 Grenoble Tel : 06 33 31 88 11 e-mail : heyman@design-mecanique.fr		 Echelle:1:10 Format:A2 Feuille 2/6 date de création :20/07/2024
Nom de fichier:CENTRIS-PIC-02 2 N° de plan:		Indicie: CENTRIS-PIC -02 B