

The image displays two technical drawings of metal frames, labeled CADRE 1 and CADRE 2. CADRE 1 is a rectangular frame with a grid of internal cross-bracing. CADRE 2 is a similar rectangular frame but with a different internal cross-bracing pattern. Both frames are shown in a perspective view, highlighting their three-dimensional structure and the various components that make up the frame, including the main rails, cross-braces, and corner supports. The drawings are detailed, showing the specific shapes and connections of the metal parts.

**CADRE 2**  
**100 Kg.**

Rep	QTE	DESCRIPTION	Long.
1	2	Tube carré 80X80X3	960
2	1	Tube carré 80X80X3	1860
3	2	Tube carré 80X80X3	800
5	1	Tube carré 80X80X3	820
8	1	Tube carré 80X80X3	1860
10	4	Tube rectangulaire 60x30x3	460
12	4	Tube rectangulaire 60x30x3	260
15	3	Platine 150x150x12 DETAIL A	
16	5	Platine 220x80x12 DETAIL B	
17	4	Platine 150x70x12 DETAIL C	
18	2	Platine 220x46x12 DETAIL D	
19	2	Tube 15x21 Lg:80	

The technical drawing shows the 'CADRE 2' frame with overall dimensions of 1860mm width and 960mm height. The front view includes internal dimensions: 430mm, 1000mm, 820mm, 800mm, 460mm, and 260mm. The side view shows a depth of 880mm and a base thickness of 20mm. Various components are numbered 1 through 19, corresponding to the parts list.

**A-A**

**CADRE 2**  
**100 Kg.**

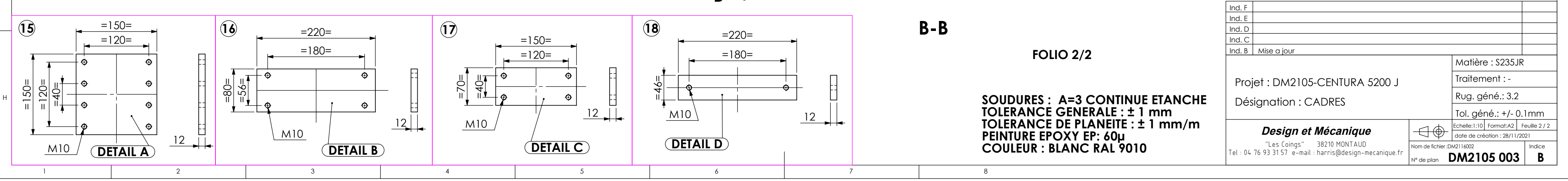
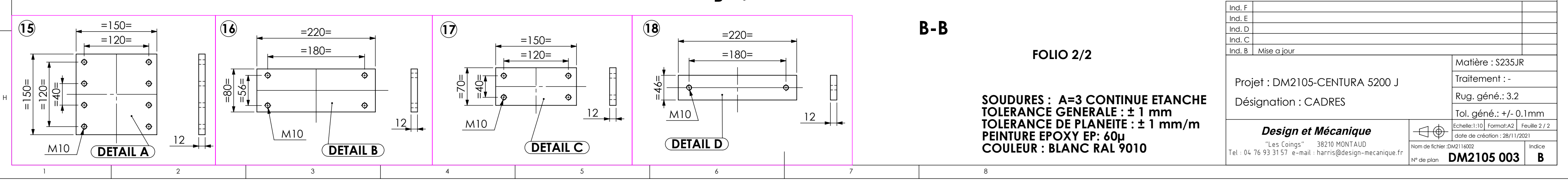
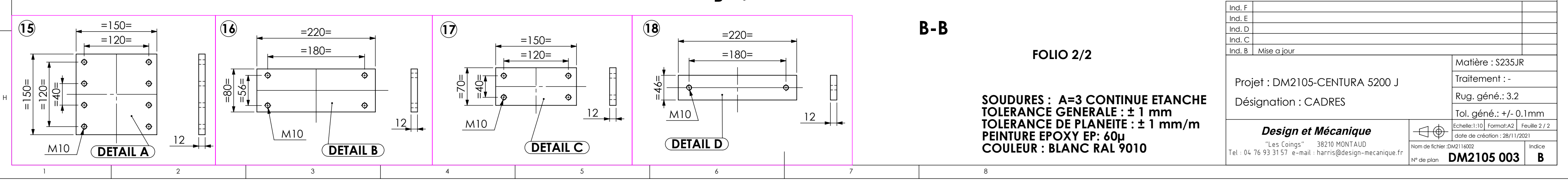
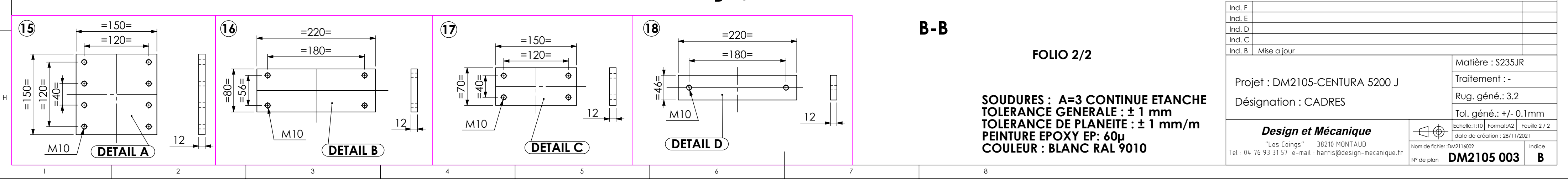
Rep	QTE	DESCRIPTION	Long.
1	2	Tube carré 80X80X3	960
2	1	Tube carré 80X80X3	1860
3	2	Tube carré 80X80X3	800
5	1	Tube carré 80X80X3	820
8	1	Tube carré 80X80X3	1860
10	4	Tube rectangulaire 60x30x3	460
12	4	Tube rectangulaire 60x30x3	260
15	3	Platine 150x150x12 DETAIL A	
16	5	Platine 220x80x12 DETAIL B	
17	4	Platine 150x70x12 DETAIL C	
18	2	Platine 220x46x12 DETAIL D	
19	2	Tube 15x21 Lg:80	

The technical drawing shows the 'CADRE 2' frame with the following dimensions and part numbers:

- Front View:** Overall width 1860, overall height 960. Internal dimensions include 430, 1000, 820, 800, 460, and 260. A section line A-A is indicated.
- Side View (A-A):** Shows the profile of the frame with a total depth of 20. It includes detailed dimensions for the base and side rails, such as 150, 327, 220, 880, 900, 150, 220, 327, 150, 70, 46, and 5. Part numbers 1 through 19 are labeled on the respective components.

Rep	QTE	DESCRIPTION	Long.
2	1	Tube carré 80X80X3	1860
4	2	Tube carré 80X80X3	1090
6	1	Tube carré 80X80X3	1700
7	2	Tube carré 80X80X3	300
8	1	Tube carré 80X80X3	1860
9	2	Tube carré 80X80X3	550
11	2	Tube rectangulaire 60x30x3	550
13	2	Tube rectangulaire 60x30x3	300
14	2	Tube rectangulaire 60x30x3	220.92
15	2	Platine 150x150x12 DETAIL A	
16	6	Platine 220x80x12 DETAIL B	
17	4	Platine 150x70x12 DETAIL C	
18	2	Platine 220x46x12 DETAIL D	
19	2	Tube 15x21 Lg:80	

Rep	QTE	DESCRIPTION	Long.
2	1	Tube carré 80X80X3	1860
4	2	Tube carré 80X80X3	1090
6	1	Tube carré 80X80X3	1700
7	2	Tube carré 80X80X3	300
8	1	Tube carré 80X80X3	1860
9	2	Tube carré 80X80X3	550
11	2	Tube rectangulaire 60x30x3	550
13	2	Tube rectangulaire 60x30x3	300
14	2	Tube rectangulaire 60x30x3	220.92
15	2	Platine 150x150x12 DETAIL A	
16	6	Platine 220x80x12 DETAIL B	
17	4	Platine 150x70x12 DETAIL C	
18	2	Platine 220x46x12 DETAIL D	
19	2	Tube 15x21 Lg:80	



Technical drawing of a rectangular frame structure, likely a window or door frame, showing dimensions and numbered callouts (1-19) indicating specific components or features.

**Dimensions:**

- Overall width: 1080
- Overall height: 1010
- Top horizontal segments: 150, 327, 220, 150, 220, 327, 150
- Bottom horizontal segments: 150, 327, 220, 220, 327, 150
- Left vertical segments: 70, 220, 327, 150
- Right vertical segments: 220, 327, 150
- Internal vertical segments: 46, 5, 327
- Internal horizontal segments: 220, 327

**Numbered Callouts:**

- 1: Top left corner detail
- 2: Top right corner detail
- 3: Top center detail
- 4: Vertical support/fin
- 5: Small vertical fin
- 6: Horizontal support/fin
- 7: Diagonal brace
- 8: Diagonal brace
- 9: Diagonal brace
- 10: Diagonal brace
- 11: Diagonal brace
- 12: Diagonal brace
- 13: Diagonal brace
- 14: Diagonal brace
- 15: Bottom left corner detail
- 16: Bottom right corner detail
- 17: Top left corner detail
- 18: Top center detail
- 19: Top right corner detail

Technical drawing of a rectangular frame structure, likely a window or door frame, showing dimensions and numbered callouts (1-19) indicating specific components or features.

**Dimensions:**

- Overall width: 1080
- Overall height: 1010
- Top horizontal segments: 150, 327, 220, 150, 220, 327, 150
- Bottom horizontal segments: 150, 327, 220, 220, 327, 150
- Left vertical segments: 70, 220, 327, 150
- Right vertical segments: 220, 327, 150
- Internal vertical segments: 46, 5, 327
- Internal horizontal segments: 220, 327

**Numbered Callouts:**

- 1: Top left corner detail
- 2: Top right corner detail
- 3: Top center detail
- 4: Vertical support/fin
- 5: Small vertical fin
- 6: Horizontal support/fin
- 7: Diagonal brace
- 8: Diagonal brace
- 9: Diagonal brace
- 10: Diagonal brace
- 11: Diagonal brace
- 12: Diagonal brace
- 13: Diagonal brace
- 14: Diagonal brace
- 15: Bottom left corner detail
- 16: Bottom right corner detail
- 17: Top left corner detail
- 18: Top center detail
- 19: Top right corner detail

Technical drawing of a rectangular frame structure, likely a window or door frame, showing dimensions and numbered callouts (1-19) indicating specific components or features.

**Dimensions:**

- Overall width: 1080
- Overall height: 1010
- Top horizontal segments: 150, 327, 220, 150, 220, 327, 150
- Bottom horizontal segments: 150, 327, 220, 220, 327, 150
- Left vertical segments: 70, 220, 327, 150
- Right vertical segments: 220, 327, 150
- Internal vertical segments: 46, 5, 327
- Internal horizontal segments: 220, 327

**Numbered Callouts:**

- 1: Top left corner detail
- 2: Top right corner detail
- 3: Top center detail
- 4: Vertical support/fin
- 5: Small vertical fin
- 6: Horizontal support/fin
- 7: Diagonal brace
- 8: Diagonal brace
- 9: Diagonal brace
- 10: Diagonal brace
- 11: Diagonal brace
- 12: Diagonal brace
- 13: Diagonal brace
- 14: Diagonal brace
- 15: Bottom left corner detail
- 16: Bottom right corner detail
- 17: Top left corner detail
- 18: Top center detail
- 19: Top right corner detail

Technical drawing of a rectangular frame structure, likely a window or door frame, showing dimensions and numbered callouts (1-19) indicating specific components or features.

**Dimensions:**

- Overall width: 1080
- Overall height: 1010
- Top horizontal segments: 150, 327, 220, 150, 220, 327, 150
- Bottom horizontal segments: 150, 327, 220, 220, 327, 150
- Left vertical segments: 70, 220, 327, 150
- Right vertical segments: 220, 327, 150
- Internal vertical segments: 46, 5, 327
- Internal horizontal segments: 220, 327

**Numbered Callouts:**

- 1: Top left corner detail
- 2: Top right corner detail
- 3: Top center detail
- 4: Vertical support/fin
- 5: Small vertical fin
- 6: Horizontal support/fin
- 7: Diagonal brace
- 8: Diagonal brace
- 9: Diagonal brace
- 10: Diagonal brace
- 11: Diagonal brace
- 12: Diagonal brace
- 13: Diagonal brace
- 14: Diagonal brace
- 15: Bottom left corner detail
- 16: Bottom right corner detail
- 17: Top left corner detail
- 18: Top center detail
- 19: Top right corner detail